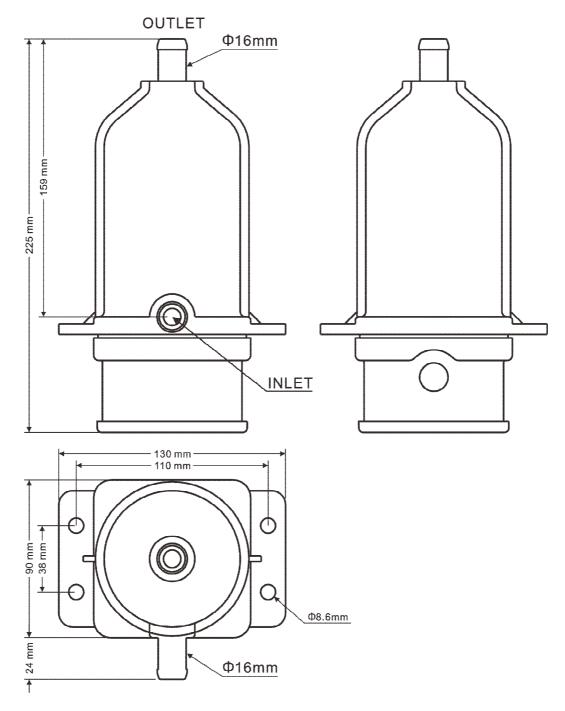
1 Introduction:

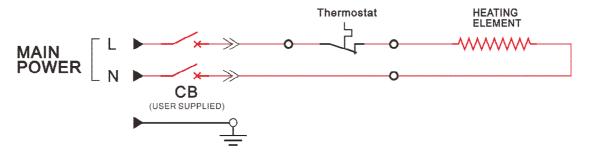
EHA/S small water-jacket heater is consists of heating element and temperature switches, is suitable for all water-cooled small engines. After installed heater, the engine starting ability will upgrade, reducing startup losses, reduce wear and save fuel. Feature:

- I Temperature control
- I Precision die-cast aluminum water jacket case
- I Additional rubber sleeve to reduce thermal losses
- I Compact design and installation needs less space requirement

2 Shape and installation dimensions:



3 Wiring and electrical schematics:



4 Installation:

Installed correctly is very important for the normal work of the heater, otherwise it will damage the heater. Selection of 5/8 "(15mm) bore diameter hose.

Position:

- I Outlet vertically upward
- I Isolation the engine vibration
- I The heater water-jacket is setting in low position as far as possible below the engine cooling fluid.

Electrical connections:

- I Refer to the above wiring diagram
- I Must provide the good ground to ensure that the heater effectively grounding protection
- I User according to the power of the heater, select the appropriate main power circuit breaker to ensure the effective heater overcurrent protection.

[Warning:
<u>^</u>	 Heater installation and maintenance must be disconnected from the main power supply. Must be installed and maintained by qualified engineers. During transport and parking, if the ambient temperature will cause the
	coolant in the heater water jacket to solidify, the coolant must be drained in advance.

5 Specifications:

Model	EHA/S1005	EHA/S1010	EHA/S1015	
Voltage	240V (1P2W)			
Power	500W	1000W	1500W	
Current	2.1A	4.2A	6.3A	
Suitable coolant volume	2L	3.5L	5L	
Insulation resistance	10M Ω			
Voltage strength	1800V			
Pressure test	≥0.5Mpa			
Protection level	IP65			
Operating temperature range	-20 to 70°C			
Storage temperature range	-30 to 80℃			

(Factory default heating temperature control range is 38 °C to 49 °C)